

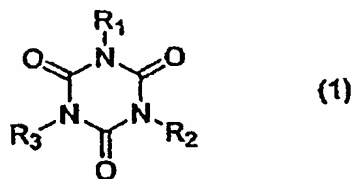
ABSTRACT

The invention relates to a photocurable resin composition comprising:

(A) 20-85 wt% of a cationically polymerizable component,

5 (B) 0.1-10 wt% of a cationic-polymerization initiator,

(C) 5-45 wt% of a component having a structure shown by the following formula (1),



10 wherein R¹, R², and R³ individually represent organic groups, provided that at least two of R¹, R², and R³ have a polymerizable carbon-carbon double bond,

(D) 0.1-10 wt% of a radical-polymerization initiator, and

(E) 0-20 wt% of a component having at least one radically polymerizable group in the molecule; The invention also relates to a method of making three dimensional articles

15 and the use of the articles.